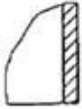


2.2 Flange edges

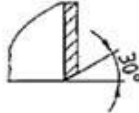
Type R
(previously, IR)
(unfinished)



Type I
(previously, IP)
(I-weld,
machined)



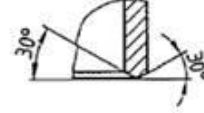
Type VA
(V-weld,
external)



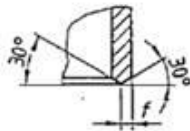
Type VI
(V-weld,
internal)



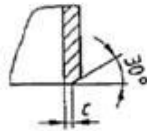
Type DV
(previously, XS)
(DV-weld,
symmetrical)



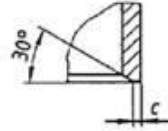
Type 2 $\frac{1}{2}$ DV
(previously, XA)
(2 $\frac{1}{2}$ DV-weld,
asymmetrical)



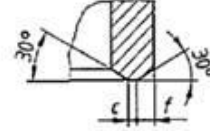
Type YA
(Y-weld,
external)



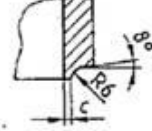
Type YI
(Y-weld,
internal)



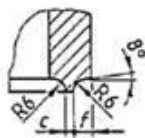
Type DY
(previously, YD)
(double Y-weld)



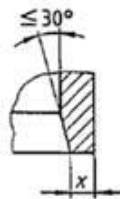
Type U
(previously, US)
(single U-weld)



Type DU
(previously, UD)
(double U-weld)



Type BI
(internal
taper)



Type BA
(external
taper)



Figure 2: Flange edges